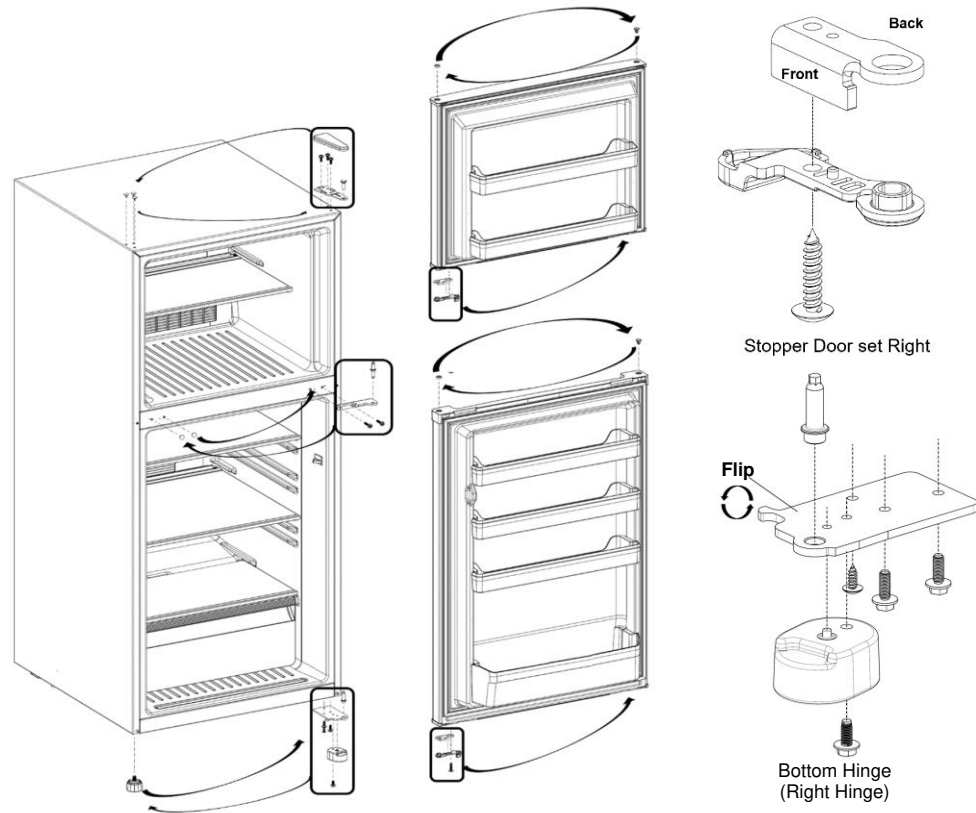


REVERSING THE DOOR SWING

Refer to the disassembly diagram and change the door hinges in the following procedure.



*Hinge reversal kit is sold separately. Refer to service parts list.

STOPPER DOOR x2pc, LATCH DOOR x2pc, HINGE CENTER x1pc (Use "L" versions to change to left hinge).

1. Remove the top hinge cap by twisting it off.
2. Remove the upper hexagonal head screws (3pc). The freezer door can now be removed.
3. Remove the middle hexagonal head screws (2pc). The refrigerator door can now be removed.
4. Remove the bottom hinge, unscrew the hinge pin, rotate the bottom hinge 180°, assemble again as previously was assembled, and attach on the opposite side.
5. Unscrew the other leg, attach it to the leg hole on the opposite side.
6. Remove the upper and middle hinge plug buttons and insert them in the holes from which the screws were removed in Step 2 and Step 3
7. Remove the plug button from each door using a screwdriver and insert in the hole on the opposite side of each door.
8. Remove stopper door on the bottom side of the doors, replace with stopper door set (R or L side) and assemble on the opposite side.
9. Unscrew the hinge pin from the middle hinge. Screw the hinge pin into the opposite hinge.
10. Attach the middle hinge to the cabinet and secure it with the screws. (Do not tighten the screws completely.)
11. Attach the refrigerator door to the bottom hinge then to the middle hinge.
12. Insert the freezer door into the middle hinge. Insert the upper hinge and attach it to the cabinet with the screws. (Do not tighten the screws completely.)
13. The direction in which the doors open has now been changed; however, the following points should be checked:
 - a) Make sure both doors are on straight.
 - b) Make sure that there is no space between the door gasket and the refrigerator unit itself when the doors are closed.
 - c) Make sure that the gasket on the hinged side is not caught between the door and the unit when the door is opened or closed. (If the door is forced closed when the gasket is caught, the gasket may be damaged.)
14. After ensuring that the doors are installed correctly, tighten all the screws holding the hinges. If they are not tightened, the doors may slip out of position or there may be an opening between the doors and the cabinet.